

FTR Pitch-Lead Type Vertical Two Spindle Tapping Machine

ADVANTAGES

1. Pitch-Lead tapping gives precise and accurate thread form.
2. Ensure accurate tapping depth, best for blind hole tapping.
3. Provision of safety devices to monitor torque, feed-lead and radial clamping of tools. Ensure safety and pro-long tap's life.
4. Quick tool change for different sizes.
5. Provision of blank auto-checking and auto-stop if abnormal.
6. Governed by PLC control.



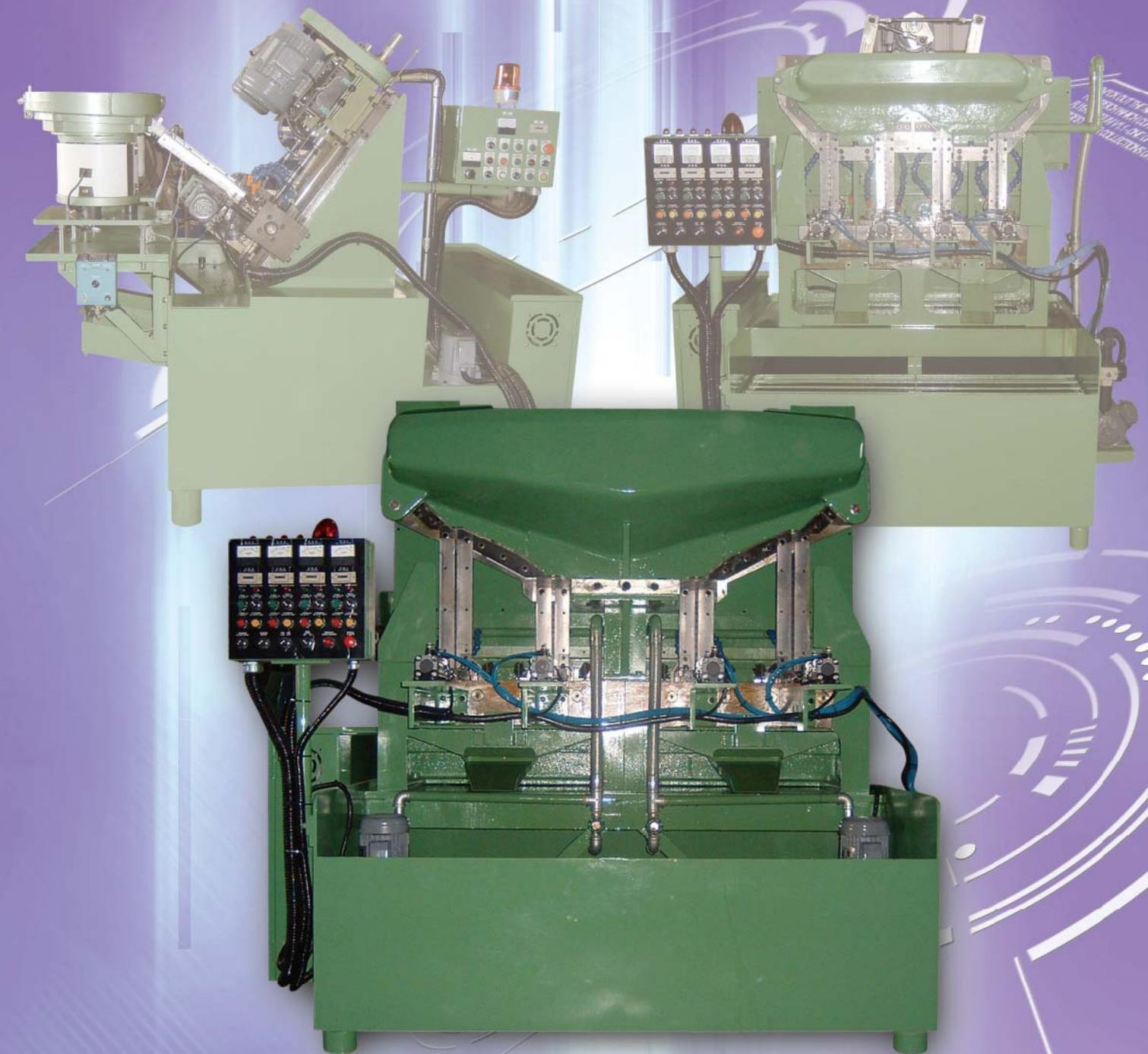
**FTR
Pitch-Lead Type Vertical Two Spindle Tapping Machine**

MODEL	PRODUCT RANGE	OUTPUT/ MINUTE	MAIN MOTOR	OIL TANK CAPACITY	NET WEIGHT	LENGTH× WIDTH× HEIGHT
	UNIT	PCS/MIN	HP	LITER	KG	CM
FTR13B	M4-M8 5/32-5/16	40-60	1HP × 2	400	1100	185 × 157 × 176
FTR19B	M6-M12 1/4-1/2	30-50	2HP × 2	400	1150	185 × 157 × 176
FTR32B	M14-M22 9/16-7/8	10-18	5HP × 2	600	1600	226 × 186 × 193
FTR46B	M20-M30 3/4-1&3/16"	8-14	7.5HP × 2	600	1850	270 × 160 × 230

Information of Product Catalog is for reference only.



CHI NING COMPANY LTD.

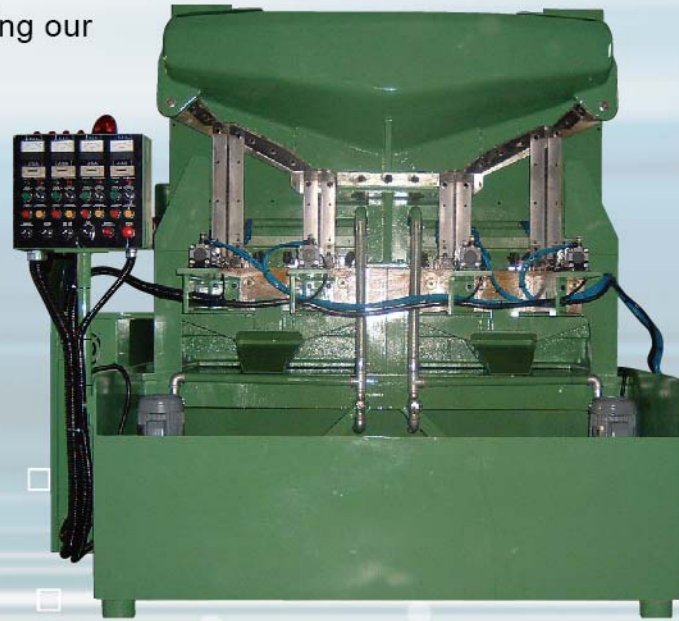


5th floor, No.81, Chung Hsueh Road, Tainan, Taiwan
 P.O.Box 20-130, Tainan, Taiwan
 Tel : 886-6-289 8013 Fax : 886-6-289 6519 / 289 6520
 http : //www.nutformer.com.tw E-mail : sales@ching.tw

FTM Nut Tapping Machine

ADVANTAGES

1. More steady for pneumatic feeding of material.
2. Easy adjustment and maintenance of belts.
3. Raise 30%~40% lifetime of tap than conventional tap.
4. Higher efficiency, easy to change tap and can work separately by single shaft.
5. Stop feeding when tap is blunt or bad bore diameter.
6. Pneumatic cylinder pulls back automatically to ready position while detecting abnormal operation.
7. Easy to change the speed of tapping by using our air pressure cylinder.
8. Economically save more power and less space requirement.



FTM Nut Tapping Machine

MODEL	PRODUCT RANGE	SHAFT REVOLUTION	TAP LENGTH × R	OUTPUT/ MINUTE	MAIN MOTOR	TOTAL POWER	OIL TANK CAPACITY	NET WEIGHT	LENGTH × WIDTH × HEIGHT
	UNIT	PM	MM	PCS/MIN	HP	KW	LITER	KG	CM
FTM08B	M3-M5 #3-#8	3200-3000	M125 × 20R	600-500	1/2HP × 4P × 4	2.1	400	850	120 × 165 × 185
FTM13B	M5-M8 #8-5/16	3100-1700	M215 × 25R	400-200	1HP × 4P × 4	3.95	420	900	140 × 166 × 181
FTM19B	M8-M12 5/16-1/2	2100-1400	M300 × 30R	320-200	2HP × 4P × 4	7.15	500	980	156 × 181 × 186
FTM24B	M12-M16 1/2-5/8	1600-1100	M320 × 35R	180-120	3HP × 4P × 4	10.3	650	1700	153 × 180 × 185
FTM32B	M16-M22 5/8-7/8	1000-750	M400 × 45R	140-90	5HP × 6P × 4	16.35	750	3800	187 × 223 × 213
FTM38B	M18-M24 3/4-1	950-660	M480 × 55R	120-70	7.5HP × 6P × 4	23.55	850	4600	215 × 235 × 248
FTM46B Two spindle	M24-M30 1-1&1/4	770-500	M600 × 70R	45-26	10HP × 6P × 2	16.5	650	3850	224 × 186 × 248
FTM60B Two spindle	M30-M39 1&1/4-1&1/2	370-190	M606 × 85R	20-10	10HP × 6P × 2	16.5	650	3900	224 × 186 × 248

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FNF Flange Nut Tapping Machine

ADVANTAGES

1. More steady for pneumatic feeding of material.
2. Easy adjustment and maintenance of belts.
3. Raise 30%~40% lifetime of tap than conventional tap.
4. Higher efficiency, easy to change tap and can work separately by single shaft.
5. Stop feeding when tap is blunt or bad bore diameter.
6. Pneumatic cylinder pulls back automatically to ready position while detecting abnormal operation.
7. Easy to change the speed of tapping by using our air pressure cylinder.
8. Economically save more power and less space requirement.
9. Change the tooling and parts, the machine could use for "HEX NUT".



FNF Flange Nut Tapping Machine

MODEL	PRODUCT RANGE	SHAFT REVOLUTION	TAP LENGTH × R	OUTPUT/ MINUTE	MAIN MOTOR	TOTAL POWER	OIL TANK CAPACITY	NET WEIGHT	LENGTH × WIDTH × HEIGHT
	UNIT	RPM	MM	PCS/MIN	HP	KW	LITER	KG	CM
FNF11B	M5-M6 3/16-1/4	2040-1700	M225 × 20R	200-136	1HP × 4P × 4	3.8	400	980	136 × 156 × 186
FNF17B	M8-M10 5/16-3/8	1629-1275	M305 × 30R	160-100	2HP × 4P × 4	7.5	500	1220	156 × 181 × 191
FNF19B	M8-M12 5/16-1/2	1269-1250	M320 × 30R	160-80	3HP × 4P × 4	10.3	500	1220	156 × 181 × 191
FNF24B	M12-M16 1/2-5/8	1259-881	M380 × 35R	126-68	3HP × 4P × 4	10.3	600	2150	176 × 206 × 206
FNF32B	M16-M20 3/4-7/8	883-684	M460 × 50R	80-56	5HP × 6P × 4	17.8	750	4000	190 × 240 × 242
FNF46B Two spindle	M22-M30 1"-1&1/4"	675-300	M680 × 75R	30-12	10HP × 6P × 2	16.5	650	3900	225 × 190 × 263

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